

Work Order ID 58117

April 26, 2010 8:33:17 AM



Page 1

Item ID: D4096-3
Revision ID: PRELIM
Item Name: Gasket

Accept



Setup Start



Stop



Start Date: 4/26/10 Start Qty: 2.00
Required Date: 4/26/10 Req'd Qty: 2.00



Cust Item ID:
Customer:

PRELIMINARY ISSUE

Reference:

Run Start



Approvals: Process Plan

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4096	PAI								
100	<i>Phem. Recall</i>	0.00							
	FLOW WATER JET								
Waterjet	Memo	0.00							
FLOW CNC Waterjet	1-Cut as per Dwg D4096 Dwg Rev: <i>PA3</i> Prog Rev: <i>PA3</i> 2-Deburr if necessary								
110	QC2- Inspect parts off machine FAI/FAIB	0.00							
QC	Memo	0.00							
Quality Control									
120	QC8- Inspect parts - second check	0.00							
QC	Memo	0.00							
Quality Control									

AB 10-4-26

(2)

AB 10-4-26

*Scalpel +
not inspected to the extent
Dwg.*

DART AEROSPACE LTD		Work Order: 58117
Description: GASKET		Part Number: D4096-3
Inspection Dwg: D4096-3, Rev: PAF Rev A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

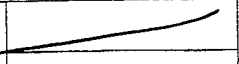
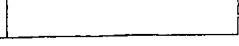
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First Article

☒

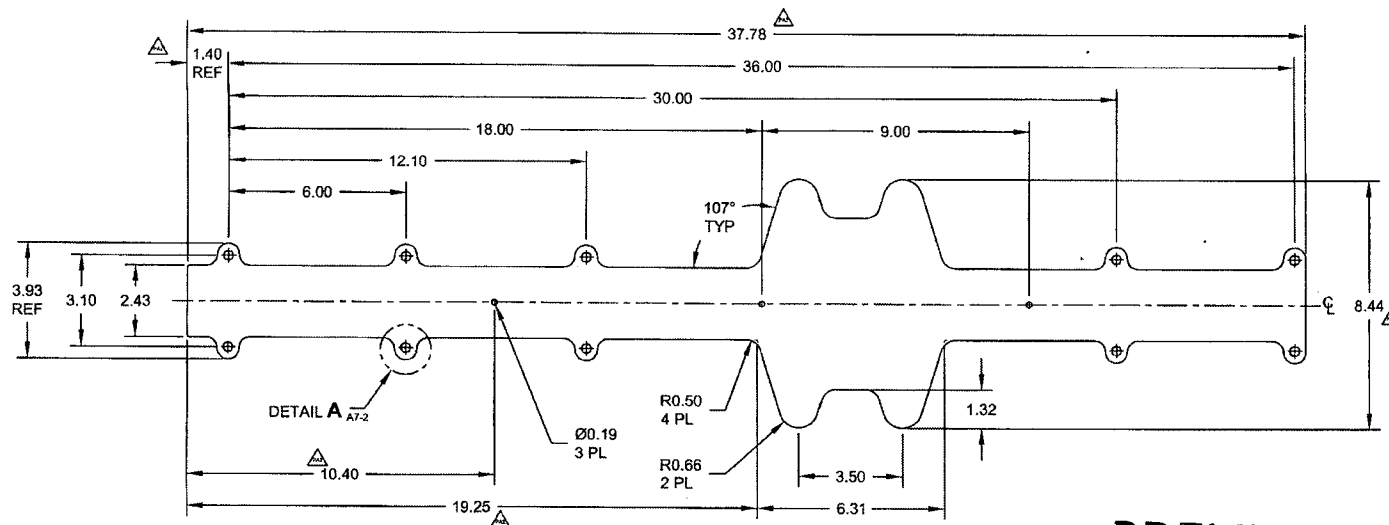
Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
.30	±.030	.310	*			
.30	±.030	.309	*			
1.40	±.030	1.403	*			
6.00	±.030	6.00	*			
12.10	±.030	12.10	*			
18.00	±.030	18.00	0			
30.00	±.030	30.00	r			
9.00	±.030	9.00	*			
36.00	±.030	36.00	*			
37.78	±.030	37.78	*			
8.44	±.030	8.44	*			
1.32	±.030	1.316	*			
3.50	±.030	3.500	*			
6.31	±.030	6.321	*			
14.85	±.030	14.85	*			
10.40	±.030	10.40	*			
2.43	±.030	2.433	*			
3.10	±.030	3.109	*			
3.93	±.030	3.910	*			
.063	±.010	.062	*			

Measured by: RB	Audited by: S	Prototype Approval: 
Date: 10-4-26	Date: 10/4/26	Date: 

Not inserted in a closed bag.

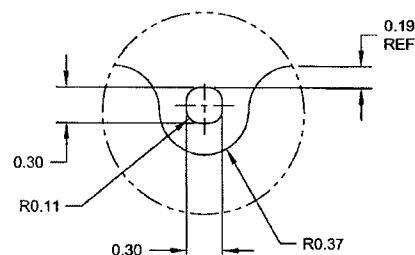
Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	



D4096-3 GASKET 1

PRELIMINARY ISSUE

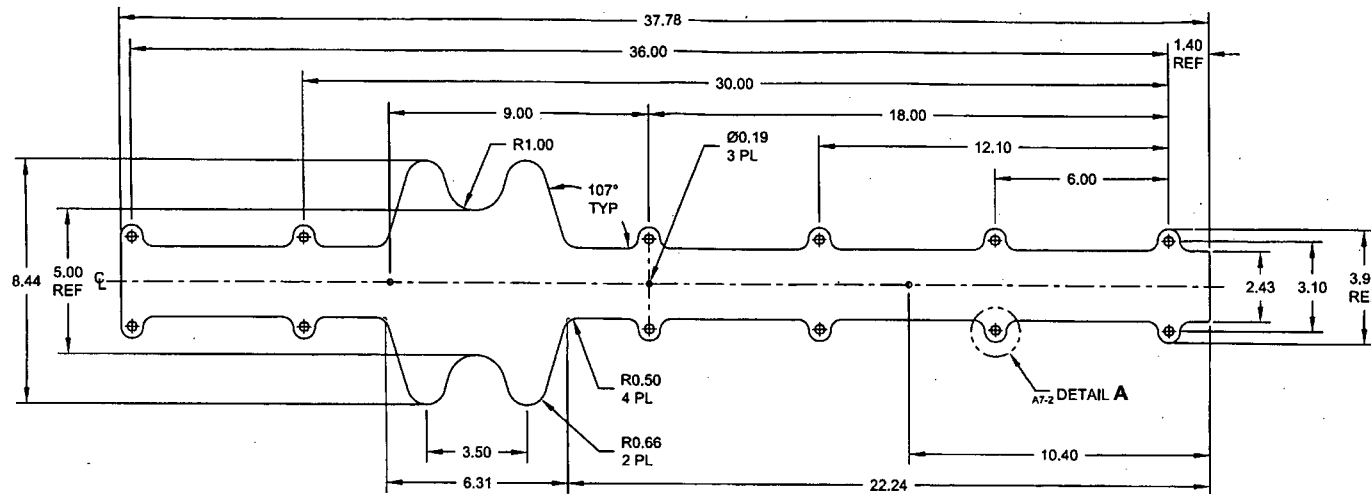
wlu 58117



DETAIL A: TAB DETAIL
SCALE 4X C3-1 C6-2

PRELIMINARY ISSUE
10.04.23

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4096	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		GASKET	NTS
DATE	10.04.22	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



D4096-1 GASKET 1

58117
RELEASED
2010-09-07

NOTES:

- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.063 THICK, 60 DUROMETER
REF DART MATERIAL SPEC M-NEO60-S.063
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.41 lbs EACH
- 8) PARTS ARE SYMMETRIC ABOUT C

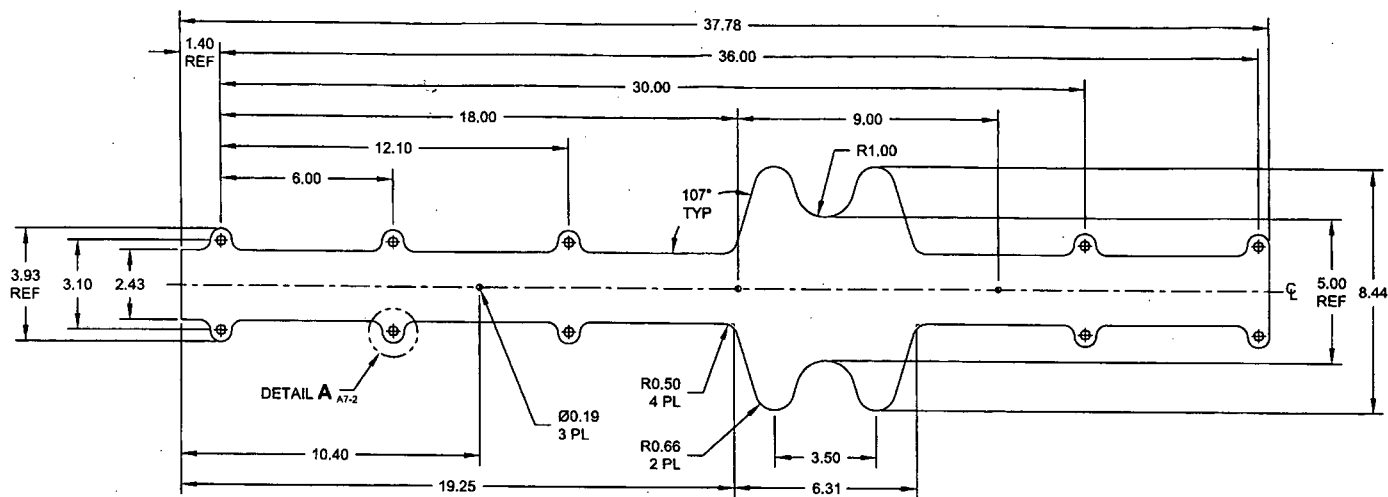
A	NEW ISSUE	MB	10.04.20
REV.	DESCRIPTION	BY	DATE
DESIGN	J		
DRAWN	J		
CHECKED	P		
MFG. APPR.	S		
APPROVED	AP		
DE APPR.	HA		
DATE	10.04.20		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

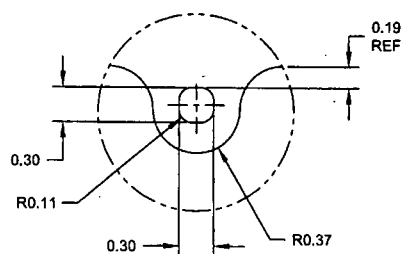
DRAWING NO. REV. A
D4096 SHEET 1 OF 2

TITLE SCALE
GASKET NTS

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D4096-3 GASKET 1



DETAIL A: TAB DETAIL
SCALE 4X C3-1
06-2

58117
RELEASED
2010-09-07
M4

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4096	SHEET 2 OF 2
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Location/Lot Activity

October 7, 2010 1:36:37 PM

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Criteria : All Items All Locations Lot: 58117 All Transaction Types All Dates Report on Locations & Lots

Transaction Type	Item ID/ Item Name	Warehouse Location ID	Reason	Employee ID Location Code	Loc Trans Date	LocQtyPrior/ Location Qty	Lot Number	LotQtyPrior/ Lot Qty	Shelf Life Date Lot Code	Extended Cost
Issue	D4096-3 / Gasket	Main Warehouse ENG	58138	FAUT01		2.0000		2.0000		
					4/27/10	-2.0000	58117	-2.0000		-\$35.49
								-2.0000		-\$35.49
WIP Receipt	D4096-3 / Gasket	Main Warehouse ENG	58117	FAUT01		0.0000		0.0000		
					4/27/10	2.0000	58117	2.0000		\$35.49
								2.0000		\$35.49